



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D1049
Job Sheet 167304



Part No: D1049

Job Qty: 20 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Created By: Linda Lacelle

Due Date: 11/3/17

Description:

Type: SOLD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	20 Ea	11/2/17	11/2/17	0.00	0.00	Start Up Machining		
100	Bandsaw	20 pcs	11/2/17	11/2/17	0.00	0.47	Bandsaw1		
110	CNC Vertical Machining	20 pcs	11/2/17	11/2/17	0.13	3.15	HAAS 1		
130	QC	20 pcs	11/2/17	11/2/17	0.00	0.00	QC8		
140	HandFinish	20 pcs	11/2/17	11/2/17	0.00	0.49	HandFinish1		
150	Powdercoat	20 pcs	11/3/17	11/3/17	0.00	0.27	Powdercoat4		
160	QC	20 pcs	11/3/17	11/3/17	0.00	0.00	QC3		
170	Packaging	20 pcs	11/3/17	11/3/17	0.00	0.00	Packaging3		
180	QC21-SA	20 Ea	11/3/17	11/3/17	0.00	0.00	QC21		

Part Op 100 - Cut Blanks: 2.000" long

Descriptions: 110 - 1-Machine as per folio FA217 & Dwg D1049

150 - START TIME: 9:20 FINISH TIME: 9:50 O.V.T: 3:00

170 - LOCATION: GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X00.250	3	14	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle	0.203Inches + 0.005 - 0.000	0.208 0.203	Diameter	
2	Saddle	1.380Inches ± 0.010	1.390 1.370		
3	Saddle	0.750Inches ± 0.030	0.780 0.720		
4	Saddle	0.250Inches ± 0.030	0.280 0.220		
5	Saddle	0.900Inches ± 0.030	0.930 0.870		
6	Saddle	0.170Inches ± 0.030	0.200 0.140		
7	Saddle	0.250Inches ± 0.010	0.260 0.240	Radius	
8	Saddle	0.380Inches ± 0.030	0.410		

DART
AEROSPACE
S007756



Saddle

PART NO: D1049

Revision:

Operation:

Change No:

Start up Operation

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/08/17

Job No: 167304

			0.350
9	Saddle	1.800Inches ± 0.030	1.830
			1.770

Plex 11/1/17 10:39 AM dart.Michaud-Febrille.Victoria

